PARKER

## DA400

## AC/DC Contour Probe

The DA400 Contour Probe is a rugged high performance instrument designed for Magnetic Particle inspection to accepted Nondestructive testing standards.

Parker Contour Probes are designed with flexible legs that allow the field to be "focused" at a precise area of inspection. Electronic circuitry contained within the reinforced glass-filled nylon housing permits selection of a strong constant AC field, or high intensity half wave rectified (DC) field.

Plastic carry cases (PL-Case \& C-Case) and Test Kits (PL-A Kit \& A Kit) are available. Standard test kits include 1 lb . each of Red \& Gray powder, PB1 powder blower, and carrying case.

## Features

- High-impact, glass-filled nylon housing
- AC \& half wave rectified (DC)
- One year repair/replacement guarantee
- Exceeds ASTM lifting standards


## Standards Compliance

- IP51
- ASME Section V, Article 7
- ASTM E709
- ASTM E1444
- ASTM E3024
- EN ISO 9934-3 (230V Only)
- CE (Optional - 230V Only)



## Applications

Defect location: Surface or subsurface Ideal for:

- Field Testing
- Spot Inspections
- In-service Inspections
- Demanding Environments
- Welding Inspections


## Defect Examples:

- Inclusions
- Seams
- Shrink cracks
- Tears
- Laps
- Welding slags
- Grinding cracks
- Quenching cracks
- Fatigue cracks


## Product Properties

| Weight | $9 \mathrm{lbs} .(4.1 \mathrm{~kg})$ |
| :---: | :---: |
| Leg Span | $0-12 \mathrm{in}(0-304.8 \mathrm{~mm})$ |
| Cord Length | $10 \mathrm{ft} .(3.048 \mathrm{~m})$ |
| Duty Cycle | $50 \%$ |
| Electrical <br> Requirements | $115 \mathrm{VAC}-60 \mathrm{~Hz}: 6 \mathrm{Amps}$ <br> $230 \mathrm{VAC}-50 / 60 \mathrm{~Hz}: 3 \mathrm{Amps}$ |

## Use Recommendations

| NDT Method | Magnetic Particle Testing |
| :--- | :--- |
| Recommended <br> Accessories | Weight Lift Test Bar - TB10 <br> Yoke Light - Y400 |

Part Numbers
DA400-115VAC
DA400S - 230VAC

